



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-14181W1-9
Job Sheet 188703



Part No: RBE105-14181W1-9

Job Qty: 4 pcs

Part Name: Drift



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/8/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBE105-14181W1 Rev.1 IPP Rev. A 18.12.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NLX 2500SY - 1	4 pcs	2/8/19	2/8/19	0.00	2.00	NLX 2500SY - 1		
110	QC 2	4 pcs	2/8/19	2/8/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



Container No: S154889



Part: RBE105-14181W1-9

Job No: 188703

Serial No/Batch: S154889

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/19/19

120	QC 8	4 pcs	2/8/19	0.00 0.00	QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
125	Outsource - 4 - Anodize	4 pcs	2/8/19		GR0002-VC	ATG 0219-02-27
126	Packaging 2-1 - Receive - B4B	4 pcs	2/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
127	QC 6	4 pcs	2/8/19	0.00 0.00	QC 6 - 38	
					QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	4 pcs	2/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
140	QC 21 - SA	4 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	
Part Op 100 - 1-Machine as per folio FC <u>6-28</u> FOLIO REV: _____ DWG REV: <u>9-89</u> 2-Debur Descriptions: 120 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG. 125 - -Issue P/O; <u>04/26/20</u> -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Material type; 6061T6 -Certificate of Conformity is required 126 - C of C required.						

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6R3.000	6061-T6 Round Bar 3.000"	2.6640 ft (.666 ea)	100-NLX 2500SY - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-NLX 2500SY - 1	M6061T6R3.000	3	0	0

Part Specifications	
Specifications could not be found.	

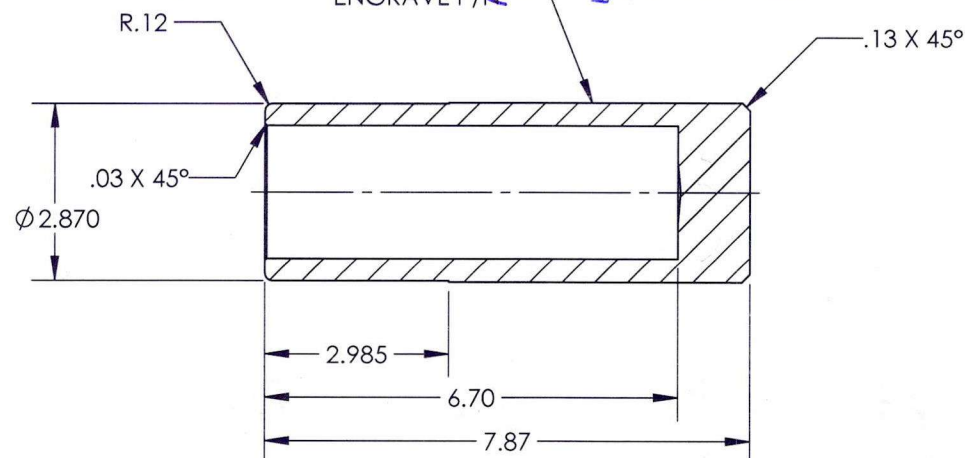
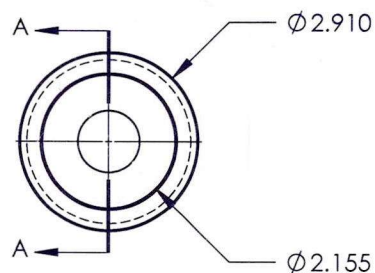
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188705 MJS
1901-14

ENGRAVE T/N

2019-02-20



SECTION A-A

M6061T6R3.000
S149549

(-9)

DRIFT

6.300 max



TITLE		MOUNTING DEVICE	
DWG NO.		RBE105-14181W1-9	
REV		1	
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8		
FINISH CLEAR ANODIZE	.XX $\pm$.01 ANGLES $\pm$ 5°		
SPEC MIL-A-8625, TYPE II, CLASS I	.X $\pm$.1 SURFACES = 125		
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
QA APPR: LINDSAY	USED ON MODEL		
APPROVED: GILBERT	EC145		
SCALE 1:3	DATE 12/24/2015	SHEET 6 OF 6	

256

2614

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042670



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042670
PO Date: 2/20/19
Due Date: 3/6/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189248	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	3/6/19	10 pcs	0 pcs	10 pcs	\$5.76/pcs	\$57.60
2	186507	D5574-1	Blade Housing, Cable Cutter : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	-	3/6/19	6 pcs	0 pcs	6 pcs	\$11.55/pcs	\$69.30



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	189540	C3-8-5	Solenoid Cover Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	3/6/19	10 pcs	0 pcs	10 pcs	\$5.76/pcs	\$57.60
4	186240	646.3110	Channel Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3100	Firmed	-	3/6/19	24 pcs	0 pcs	24 pcs	\$12.00/pcs	\$288.00
5	188674	RB DB3225L-5	Hose End Outsource process-Anodize per QSI017 4.1.10.1 -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	3/6/19	17 pcs	0 pcs	17 pcs	\$6.30/pcs	\$107.10
	189121			Firmed	-	3/6/19	8 pcs	0 pcs	8 pcs	\$6.30/pcs	\$50.40
Sub Total:							25	0	25		\$157.50
6	188306	646.3714	Gusset Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700 Rev. A	Firmed	-	3/6/19	21 pcs	0 pcs	21 pcs	\$17.05/pcs	\$358.05



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	188703	RBE105-14181W1-9	Drift -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/6/19	4 pcs	0 pcs	4 pcs	\$5.76/pcs	\$23.04
4X FEB 27 2019 											
DAS 68 9-89											
Line Item Note Need for the 26											
8	188704	RBE105-14181W3-1	Support -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/6/19	4 pcs	0 pcs	4 pcs	\$5.76/pcs	\$23.04
4X FEB 27 2019 											
Line Item Note Need for the 26											
9	186710	646.3210	Support Issue P/O to ATG : 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	-	3/6/19	12 pcs	0 pcs	12 pcs	\$15.65/pcs	\$187.80
Grand Total:											\$1,221.93



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PURCHASE ORDER

PO042670



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/27/19 10:47 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917341

Date: 27-Feb-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

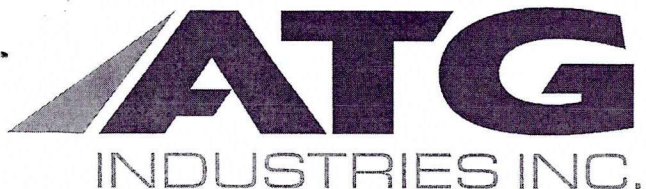
Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 10 ea	Part: RBE350A93-3302-02-5 ✓ Extension Handle Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24650	Rev: 11 PO: PO042670 ✓	Line: 1
✓ 10 each	Part: C3-8-5 ✓ Solenoid Cover Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24652	Rev: PO: PO042670 ✓	Line: 3
✓ 25 each	Part: RB DB3225L-5 ✓ Hose End Anodize per MIL-A-8625F, Type II, Class 2, Red .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24677	Rev: PO: PO042670 ✓	Line: 5
✓ 4 ea	Part: RBE105-14181W1-9 ✓ Drift Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24679	Rev: PO: PO042670 ✓	Line: 7
✓ 4 ea	Part: RBE105-14181W3-1 ✓ Support Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24680	Rev: PO: PO042670 ✓	Line: 8
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.		
	Made in Canada.		

DAS
68
9-89

DAS
68
9-89



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917341

Date: 27-Feb-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		ATG Delivery
Quantity	Description	
	Date: <u>27/2/19</u>	
	Certified Signature: _____	
	Receiver Signature: _____	
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.	
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
	Made in Canada.	